



Rec'd PCT/PTO 21 SEP 2004
10/505340

Assembly including a pressure sensor, with an activation module, and a microprocessor for measurement and control purposes.

The present invention relates to pressure sensors for the tyres of automobile vehicles.

5

In order to ensure the safety of automobile vehicles, their tyres are fitted with pressure sensors connected by radio to the on-board computer in order to signal any fault. The sensor housed inside the tyre is powered by a battery. In order to retain the autonomy of the battery of the sensor, which is inaccessible, this sensor operates only in a cyclical manner, i.e. it has a timing circuit, for activation purposes, which has a very low power consumption and which cyclically activates a microprocessor for a short period, this microprocessor measuring the pressure and temperature and transmitting these measurements by radio.

10

A wheel rim carrying the sensor can reach high temperatures in the case of repeated intense braking and the microprocessor of the sensor is thus heated to a temperature of about one hundred degrees Celcius.

15

This temperature exceeds the limit at which industrial standard integrated circuits can be guaranteed to operate properly. There are military standard integrated circuits with a wider operating temperature range but they are naturally more expensive.

20

A solution has therefore been required to avoid the risk of the thermal destruction of the circuits by operation outside their thermal range.

An earlier solution presented in the application FR 00 12 657 proposes a tyre pressure sensor for an automobile vehicle having a module for activating a microprocessor for measuring and controlling radio transmission circuits and temperature-sensitive inhibiting means to inhibit the activation module. This solution consists of using the activation module as a switch for the operation of the microprocessor so that cyclical operation takes place only if the temperature does not exceed a specific threshold.

25
30

The major disadvantage of this system is derived from the difficulty in regulating the threshold and the period of the cycle in dependence, principally, upon the integrated circuits used, the specifications of the manufacturers and assembly and/or usage adjustments.

The applicant has in the first place sought to overcome this difficulty while improving the operation of the sensor without increasing the cost thereof.

5 Furthermore, automobile vehicles are assembled on automatic vehicle assembly lines which include a manual step of teaching the vehicle's on-board computer the identification numbers of the wheels and their corresponding location on the vehicle. This manual operation is normally carried out at a diagnostic station integrated into the vehicle assembly line and wheel assembly line for these vehicles, taking into account the fact that a precise location of
10 the wheel on the vehicle corresponds to the position of a wheel in the wheel assembly line.

The applicant has also sought to cause the pressure sensors to permit automation of this step of teaching the identification of the sensors and location of the corresponding wheels in the on-board computer of the corresponding vehicle.

15 More precisely, the applicant has sought to propose a pressure sensor which is adjustable and compatible with the high rate of wheel and vehicle assembly on their respective assembly lines.

20 To this end the invention relates to an assembly including a tyre pressure [sensor] for automobile vehicle wheels and a microprocessor for pressure measurement and for control of a radio transmission circuit, the sensor having a module for activating the microprocessor associated with an activation control timer, characterised in that the timer is programmable and means are provided for programming it.

25 It is possible to dispense with the use of a threshold to control the operation of the activation module by directly modulating the rate of activation of the microprocessor by a program.

The microprocessor is preferably arranged to program the timer.

30 The invention is particularly notable for the fact that the means necessary for activation of the microprocessor are located in the microprocessor itself.

In a first embodiment the timer is mounted in the pressure sensor and is arranged to control

the variable-period activation module.

In a second embodiment the timer is mounted in the microprocessor (4) and is arranged to be controlled by the fixed-period activation module.

5

Other features and advantages will become clearer in the detailed description hereinunder of two embodiments of the invention, made with reference to the attached drawing in which:

- 10 - Figure 1 illustrates a functional block diagram of the first embodiment of the pressure sensor and of the microprocessor of the invention;
- Figure 2 illustrates a simplified block diagram of vehicle and wheel assembly lines on which sensors such as that of Figure 1 are assembled and
- Figure 3 illustrates a diagram of a part of the functional blocks of the second embodiment of the pressure sensor and of the microprocessor of the invention.

15

In the first embodiment of Figure 1 the tyre pressure sensor 20 is associated with a power-supply battery 15, a measuring microprocessor 4, also powered by the battery 15 and able to take, by means of a polling function 13, and to process, by means of a monitor 12, measurements of physical variables including the pressure of the tyre P_r , the operating
20 temperature θ_r and other indicative parameters relating to the rotation of the wheel, for example the speed of rotation V_r or the centrifugal force F_r . These physical variables are sensed by an assembly 2 of microsensors, respectively manometric membrane, thermistor, microgyroscope or microaccelerometer or rolling switch. The monitor 12 of the microprocessor 4 controls a radio transmission circuit 5 to communicate, to the vehicle's on-
25 board computer 30, in operating time, the identification ID of the sensor, the measurements collected and possibly certain results of the processing carried out, these data being organised in a predetermined frame in order to be transmitted.

An activation module 3 in the pressure sensor 20 connected to the microprocessor 4 by a
30 connection 9 initiates operation of this microprocessor in a cyclical manner with a period T imposed by an activation control timer 6 mounted in the sensor 20 connected to the activation module 3 by a connection 10. The period T is calculated by a timing function 7 of the microprocessor 4 in order to program the timer 6 via a connection 8. In the proposed exemplified embodiment the function 7 forms part of the microprocessor 4. The activation

module 3 also receives information on the pressure and/or rotation of the wheel from the microsensor assembly 2.

From the polling function 13 and by means of the monitor 12 the timing function 7 receives the values of the physical variables it requires to calculate the period T to be imposed on the activation module.

The organisation of the wheel and vehicle assembly lines should now be discussed.

10 With reference to Figure 2 the vehicle assembly line 100 includes the vehicle of the number or row V of the line. In a parallel manner on the wheel assembly line 200 the wheels of the vehicle V are assembled, the successive numbers or rows $P_i = P_0 + i$ of which (i being an integer from 0 to 4) in the line are in a biunique relationship with the number V of the vehicle on which they will be assembled at the station 101. For example the first wheel assembled
15 on the vehicle V is such that:

$$P_0 = 5 \times V - 4$$

the integer i being an indicator of the location L of the wheel $P_0 + i$ on the vehicle V.

20 For example it is possible to consider that $i = 1$ if the wheel is located at the front left of the vehicle, that $i = 0$ if it is the spare wheel, etc...

In other words in this example it is possible to deduce from the position P_i of the wheel on the wheel assembly line its allocation to the vehicle V, its location L on the vehicle V of the
25 vehicle assembly line by calculating the integer i as follows:

$$\left. \begin{array}{l} i = P_i - 5 \times V + 4 \\ \text{with } 0 \leq i \leq 4 \end{array} \right\} (1)$$

30

Thus on the wheel assembly line, after a step 201 of mounting the pressure sensors and a step 202 of mounting the tyres on the wheel rims, the process passes to an inflation step 203 and a wheel-balancing step 204. These operations are very quick. Thus the balancing only takes a few seconds. During this latter wheel-balancing step, the number P_i of the wheel and the
35 identification number IDp of the wheel pressure sensor are sensed, this latter being sensed by

a receiver 214 in the manner explained below. These two parameters are transmitted to a diagnostic station 103 which registers that the wheel P_i is fitted with a pressure sensor with the identification IDp. When the vehicle no. V, at a step 102, arrives at the diagnostic station 103 for teaching of its on-board computer, the station 103 deduces that the vehicle V is fitted with wheels $P_i = 5 V - 4 + i$ with $0 \leq i \leq 4$ (2) of identification IDp and location L corresponding to the integer i.

The operation of the pressure sensor 20, from the time of its installation on the wheel assembly line until its current usage, will now be described.

At the start of the wheel assembly line the battery 15 powers the electronic elements but they are in a so-called storage mode and the current consumed is very low (less than 100 nA). In the storage mode the sensor activates the microprocessor after a specific period in order for it to read the pressure value, validate the mode and return to the dormant mode. In this mode the transmission circuit is always in dormant mode.

Storage mode is maintained as long as the microprocessor 4 does not detect a pressure difference. Under the action of a pressure microsensor, typically a manometric membrane of the assembly 2, if the pressure exceeds a certain threshold (in this case 0.7 bar) there is a transition from the storage mode to the parking mode and the system becomes active. In parking mode the activation period can be, for example, one hour. Incidentally, it will be noted that in driving mode (road) the period can be one minute.

In a predetermined step of the wheel assembly line it is possible automatically to transmit to the vehicle assembly line 100 the position P_i of the wheel on which the pressure sensor is mounted.

The predetermined step of the wheel assembly line which is of relevance in this case can be the step 203 for pressurising the tyre (inflation) or preferably the wheel-balancing step 204. In this step the activation period can be very short (for example 1 s). Depending on the case the information from the pressure microsensor P_r (manometric membrane) or rotation microsensor (microgryo) V_r or even the centrifugal force sensor F_r (rolling switch, microaccelerometer) is transmitted to the activation module 3 by the connection 11 from the microsensor assembly 2, which causes the microprocessor 4 to be activated via the

connection 9. The connections 8, 9, 10 may conform to the protocol SPI (Synchronous Protocol Interface). The monitor 12 of the microprocessor initiates the polling function 13 and receives the measurements P_r , θ_f , V_r therefrom which it transmits to the timing function 7 in order to program the timer 6.

5

The timing function 7 checks the content of the memory 14. If this content corresponds to its storage mode then assembly is taking place and the timing function 7 communicates to the timer 6 a period T_1 of transmission of the predetermined frame containing, in particular, the identification number ID of the sensor compatible with the assembly rate of the assembly lines, stores in memory 14 the new state of operation of the sensor corresponding to the assembly phase, then returns the microprocessor 4 to its dormant state.

10

The timer 6 subsequently activates the activation module 3 in the period T_1 in order to activate the microprocessor 4 which, taking account of the state of the memory 14 and by means of the monitor 12, controls the transmission circuit 5 to transmit the predetermined frame, then returns to its dormant state.

15

The period T_1 is very short, of the order of a few tens of seconds, and the corresponding frames 204 are, for example, transmitted during the period covering the time in which the wheel balancing step is carried out on the wheel assembly line, so as to avoid any ambiguity with the wheels which precede or follow in the assembly line. At the wheel-balancing station 204 processing the wheel at position P in the wheel assembly line 200 a radio receiver 214 is provided receiving the predetermined frame transmitted by the pressure sensor of the wheel P and containing, in particular, the identification ID_p of the said sensor. The radio receiver 214 produces a message containing the data P and ID_p which it communicates to the diagnostic station 103 responsible for teaching the on-board computer of the vehicles of row V on the vehicle assembly line 100. For each vehicle V the diagnostic station 103 deduces which wheels P are to be fitted to it, for example, by the formulae (2) and to which location L these wheels P of sensor ID_p are allocated, for example, by the formulae (1). The radio receiver 214 initialises the diagnostic station 103 which will program the on-board computer of the vehicle V when this vehicle is at the teaching station 102.

20

25

30

The interval from the time of transmission of the frame to the period T_1 can be determined by detecting the rotation of the wheel by the assembly 2. The pressure sensor is then placed in

its parking mode by the microprocessor 4, the timer being adjusted to a period T_2 of about one hour.

When the vehicle is in current use, this parking mode is interrupted when the wheel is caused to rotate again, the process remains the same but the state of the memory 14 shows that assembly is no longer taking place and the timing function 7 calculates a period T_2 which this time is not a predetermined period but which depends on measurements collected by the polling function 13, principally the temperature θ_f of the tyre.

10 For a normal temperature θ_f the period T_2 is fixed at a few seconds.

If the temperature θ_f becomes excessive, for example, because of heating of the tyres as a result of repeated braking, the period T_2 can be changed to close to 2 000 seconds. It will be clear that the temperature may fall again during this time. For this reason it may be

15 advantageous to activate the microprocessor prematurely and to activate the timing function 7 in order to modify the activation period. To this end the activation module 3 is sensitive to a gradient in the temperature θ_f by the connection 11 and activates the microprocessor 4 if the temperature θ_f varies by a certain percentage in the duration of a period T_2 .

20 An embodiment is described above in which the activation control timer 6 was located in the pressure sensor, outside the microprocessor 4, and could be programmed by the microprocessor 4, the activation module 3 being controlled by the programmable timer 6 to periodically activate the microprocessor following a variable period.

25 In another embodiment, of which only the elements which distinguish it from the first will be described with reference to Figure 3, the activation module 3' in this case has a fixed period T (for example, one second). The activation control timer 6' is located inside the microprocessor 4. It is still a timer which can be programmed by the timing function 7 of the microprocessor but it is the activation module 3' which controls it in order that, via its output
30 61, it periodically activates the microprocessor 4 following a variable period P, being variable, for example, from 1 second to 2 000 seconds, or 65 536 seconds, if it is a 2^{16} bit timer. Thus if the period of the activation module 3' is 1 s, the pressure sensor will increment the timer 6' by one unit for each second and, if the timing function 7 has been "programmed to 8" for example, the activation of the microprocessor will take place every eight seconds,

i.e. every eight pulses of the activation module. The timer 6' in this case acts as a frequency divider (period multiplier).

It will be noted that in the case of this second embodiment the microsensors 2 are not
5 connected to the activation module 3'.